Form 3108W (655) Printed In U.S.A.

LIST OF PARTS

SINGER* SEWING MACHINE

112w127

THE SINGER MANUFACTURING COMPANY

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST Column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case) must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A Hardened, Polished, Nickel Plated and Buffed.
- AL Heat Treated for Toughness.
- ALX Heat Treated for Toughness and Black Oxide.
- B Polished, Nickel Plated and Buffed.
- C Hardened only.
- D Polished only.
- E Soft, Not polished.
- F Hardened and Polished.
- J Nickel Plated only.
- R Merlized.
- X Black Oxide, for Iron and Steel.
- XC Hardened and Black Oxide, for Iron and Steel
- Y Black Nickel Plated only.
- Z Chromium Plated.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series:

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers. 1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers. 1801 to 2000, 201801 to 202000 and 351801 to 351801 to 352000 are Roller Numbers. 2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE

FOR

MACHINE NO.112w127

TWO NEEDLE. HIGH SPEED. DROP FEED.

LOCK STITCH. VERTICAL HOOKS.

FOR STITCHING ON FACINGS AND CUTTING POCKET

HOLES IN GARMENTS AT ONE OPERATION.

In gauges from 3/16 to 3/4 inch

No.	Plate	Name
*248290		Arm with 202135
224002	13224	Arm Cap
200278X	13265	Arm Cap Screw
202248	14458	Arm Cap Screw Washer
204235	13265	Arm Position Pin (2)
200004E	14458	Arm Screw (3)
202005	14458	Arm Screw Washer (3)
248277	14460	Arm Shaft with 224392 and 350431E
240802	15101	Arm Shaft Bushing (back) with 202244
202244	15101	Arm Shaft Bushing (back) Oil Packing (wick)
200338C	15101	Arm Shaft Bushing (back) Set Screw
207080	15101	Arm Shaft Bushing (front) with 202244
202244	15101	Arm Shaft Bushing (front) Oil Packing (wick)
200502X	15101	Arm Shaft Bushing (front) Oil Packing Thumb Screw
200341C	15096	Arm Shaft Bushing (front) Set Screw
224195	17818	Arm Shaft Connection Belt (reinforced neoprene)
224200	16260	Arm Shaft Connection Belt Pulley with 200327C,
		200602E and two 202253
200602E	16260	Arm Shaft Connection Belt Pulley Position Screw
200327C	16260	
202253	16260	
224138	16271	
200113F		Arm Shaft Connection Belt Timing Collar Set Screw
224139	17808	
200164X	17808	
224392	17811	Arm Shaft Oil Packing (wick)
350431E	17811	Arm Shaft Oil Packing Stop Screw
224144	16290	Attachment Slide Plate with 213479 and 236061
236061	16290	Attachment Slide Plate Friction Slide
213479	16290	Attachment Slide Plate Friction Slide Spring
*224105		Bed with 203376
202258	17818	
200570E	17818	0
54897	17807	
223852	16290	Bed Slide (back)

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No.	Plate	Name
223811		Bed Slide (back) Stop
223812		Bed Slide (back) Stop Spring
223853	16290	Bed Slide (front) for use with Throat Plates in gauges
		from $3/16$ to $1/2$ inch
224043	16290	Bed Slide (front) for use with Throat Plates in gauges
		from 17/32 to 3/4 inch
203470	17803	Bobbin (2)
*248459		Bobbin Case (chromium plated)
203648	17803	Bobbin Case Latch
*202056		Bobbin Case Latch Pin
203473	17803	Bobbin Case Latch Plunger
203474	17803	
241674	17803	Bobbin Case Oiling Felt
241675	17803	Bobbin Case Oiling Felt Retainer
350405C	17803	Bobbin Case Oiling Felt Retainer Screw
224004	16274	
224005	16274	
		203101
201349C	16274	
201542C	16274	New ACCOUNTS ADDRESS AD
203101	16274	Bobbin Case Opener Lever Driving Screw Stud Oil
		Packing (wick)
265088	16274	Bobbin Case Opener Lever Hinge Stud with 202277
202277	16274	Bobbin Case Opener Lever Hinge Stud Oil Packing
		(wick)
200364C	16274	Bobbin Case Opener Lever Hinge Stud Set Screw
223623	16274	Bobbin Case Opener Lever Link
200118D	16274	Bobbin Case Opener Screw
236083	17803	Bobbin Case Tension Spring
201016F	17803	Bobbin Case Tension Spring Regulating Screw
200594C	17803	Bobbin Case Tension Spring Screw
203216	17803	Bobbin Case Washer (cloth)
248460	17803	Bobbin Case complete, Nos. 200594C, 201016C, 202056,
		203216, 203473, 203474, 203648, 236083, 241674,
		241675, 248459 and two 350405C
237804	14460	Face Plate
202135		Face Plate Position Pin
200473X		Face Plate Thumb Screw
224050	16261	Feed Bar with 200336E and 201535E
224051	16261	Feed Bar 224050 with 200040AL, 224052 and 225837
350393C	16261	
201518E	16261	Feed Bar Hinge Screw Nut
211786	14458	
221446	11817	Feed Dog, for 248292
211792	12107	Feed Dog, for 248294
200106E	16281	Feed Dog Screw (2)
200336E	16261	Feed Dog Support Screw
201535E	16261	Feed Dog Support Screw Nut
224106	16260	Feed Driving Connection with 200049D and 202277

No.	Plate	Name
201407C	16260	
201517E	16260	
206758	16260	Feed Driving Connection Hinge Screw Oil Packing (wick)
202277	16260	Feed Driving Connection Oil Packing (wick)
200049D	16260	
202300	16260	
224140	16260	Feed Driving Eccentric Regulating Bracket 202300 with 224200, two each 201408C and 201525E
201408C	16260	Feed Driving Eccentric Regulating Bracket Hinge Screw
201525E	16260	Feed Driving Eccentric Regulating Bracket Hinge Screw Nut
202301	16260	Feed Driving Eccentric Regulating Bracket Plunger
202595	16260	Feed Driving Eccentric Regulating Bracket Plunger Spring
200607C	16260	Feed Driving Eccentric Regulating Bracket Plunger Spring Stop Screw
201408C	16260	Feed Driving Eccentric Regulating Bracket Stop Screw
201525E	16260	Feed Driving Eccentric Regulating Bracket Stop Screw Nut
200429F	16260	Feed Driving Eccentric Regulating Screw
200383C	16260	Feed Driving Eccentric Regulating Screw Check Screw
223650	16261	Feed Driving Rock Shaft
223651	16261	Feed Driving Rock Shaft 223650 with 201518E, 224051 and 350393C
224141	16261	Feed Driving Rock Shaft Crank with 200019E
200019E	16261	Feed Driving Rock Shaft Crank Pinch Screw
202625	16261	Feed Driving Rock Shaft Stop Collar with two 200383C (2)
200383C	16261	Feed Driving Rock Shaft Stop Collar Set Screw
224154	16271	Feed Lifting Cam with 201220C
224052	16261	Feed Lifting Cam Fork with 200173D and 223655
200040AL	16261	Feed Lifting Cam Fork Screw
225837	16261	Feed Lifting Cam Fork Screw Washer
223655	16261	Feed Lifting Cam Oiling Felt
200173D	16261	Feed Lifting Cam Oiling Felt Screw
201220C	16271	
224142	16270	Feed Regulating Spindle with 202311, 202443 and 202619
*202311		Feed Regulating Spindle Head
202443	16270	Feed Regulating Spindle Head Pin
202619	16270	Feed Regulating Spindle Head Position Pin
*224016		Hook (sewing)
224115	16247	Hook 224016 with 224025, 224100, two each 200590X and 201253F
237204	16247	Hook and Bobbin Case complete, Nos. 224115 and 248460

No.	Plate	Name
224019	16249	
200364C	16249	
224020	16249	Hook Bushing (upper) (bronze)
200446C	16249	Hook Bushing (upper) Position Screw
223867	16659	
201222C	16659	
200362C	16659	
224021	16249	
200382C	16249	
224022	16249	0
224110	16287	0
224111	16287	
202244	16287	
200327C	16287	9 9 9 9
224112	16287	0
001110	10201	and two 201254C
201254C	16287	
202253	16287	the second
		Flange
224100	16284	Hook Gib
201253F		Hook Gib Screw
223849		Hook Saddle (left) with 200009E
224023		Hook Saddle 223849 with 200364C, 200446C, 224019
		and 224020
223850	16286	Hook Saddle (right) with 200009E
224024	16286	Hook Saddle 223850 with 200364C, 200446C, 224019
		and 224020
223680	16287	Hook Saddle Bearing (left)
200327C	16287	Hook Saddle Bearing (left) Set Screw
223681	16287	Hook Saddle Bearing (right)
200335C	16287	Hook Saddle Bearing (right) Set Screw
200009E	16285	Hook Saddle Pinch Screw
200006E	16285	Hook Saddle Screw (2)
225585	16285	Hook Saddle Screw Washer (2)
237193	16248	Hook Saddle (left) complete, Nos. 200118D, 200364C,
		223623, 224004, 224005, 224021 to 224023, 237204
		and 265088
240033	16249	Hook Saddle (right) complete, Nos. 200118D, 200364C,
210035	1021/	223623, 224004, 224005, 224021, 224022, 224024,
		237204 and 265088
224025	17803	Hook Washer
200590X	17803	Hook Washer Screw
240067		Knee Lifter Connection Lever
200262X		Knee Lifter Connection Lever Hinge Screw
2002822		
		Knee Lifter Connection Lever Lifting Rod with 202302
202302		Knee Lifter Connection Lever Lifting Rod Cotter Pin
206628		Knee Lifter Connection Lever Lifting Rod Spring
227227	16290	Knee Lifter Connection Lever Lifting Rod Spring
		Collar with 200113F

No.	Plate	Name
200113F	16290	Knee Lifter Connection Lever Lifting Rod Spring
01.000.0		Collar Set Screw
248293		Knee Lifter Lifting Lever
200262X		Knee Lifter Lifting Lever Hinge Screw
248304		Knife
240434		Knife Bar
248295		Knife Bar Angle Extension
200126D		Knife Bar Angle Extension Screw (2)
248278		Knife Bar Driving Eccentric with 200382C and 200437C
248305		Knife Bar Driving Eccentric Fork with 200029E
200029E	16609	
200437C		Knife Bar Driving Eccentric Position Screw
200382C		Knife Bar Driving Eccentric Set Screw
202891	14463	201525E
200694F	14464	Knife Bar Driving Shaft Crank Screw Stud
201525E	14458	Knife Bar Driving Shaft Crank Screw Stud Nut
237808		Knife Bar Guide Block
200011D		Knife Bar Guide Block Screw (2)
200330C		Knife Bar Guide Screw
201531E		Knife Bar Guide Screw Nut
202343		Knife Bar Lifting Spring
234044		Knife Bar Lifting Spring Plunger
237809		Knife Bar Position Bracket
201387F		Knife Bar Position Bracket Screw (2)
248280		Knife Holder
200190D		Knife Holder Screw (2)
237811 200074D		Knife Holder Switch-in Handle
200076D 248296		Knife Screw (2)
248297		Knife Switch-in Lever Knife Switch-in Lever Connection Stud
240067		Knife Switch-in Lever Connection Stud
248302		Knife Switch-in Lever Connection Lever
244039		Knife Switch-out Handle
200973X		Knife Switch-out Handle Hinge Screw
202900		Knife Switch-out Handle Spring (spiral)
248298	14485	Knife Switch-out Lever
350325C	14485	Knife Switch-out Lever Hinge Screw
248299		Knife Switch-out Lever Spring
241561	17672	Machine Pulley (belt groove 2-3/4 in.diam.) with 200328C and 200335C
200328C	17672	Machine Pulley Position Screw
200335C	17672	Machine Pulley Set Screw
248281	14463	Needle Bar and Holder, in gauges from 3/16 to 5/8
		in., in steps of 1/32 in., with two 200141F
248282	17854	Needle Bar and Holder, in gauges 21/32, 11/16, 23/32
		and 3/4 in., with two 200141F
238251	17809	Needle Bar Connecting Link
264718	17809	Needle Bar Connecting Link Oil Guard
201183D	14465	Needle Bar Connecting Link Oil Guard Screw

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No.	Plate	Name
202333	14465	0
202254	17809	
200374AL	14465	
200383C	14458	The second
*206891		for an of the star
202329	16263	202330
202330	16263	
200086C	16263	0
202692	16263	200428C and 202333
248283	16263	Needle Bar Crank 202692 with 202329, 202399, 202400, 202552, 223881 and 238251
203172		Needle Bar Crank Friction Washer
200428C	16263	Needle Bar Crank Position Screw
200335C	16263	Needle Bar Crank Set Screw
248284	16263	Needle Bar Frame
237815	16263	Needle Bar Frame Position Bracket with 200330C and 201531E
350129E	16263	Needle Bar Frame Position Bracket Screw (2)
207069		Needle Bar Frame Position Pin
200118D	16263	Needle Bar Frame Screw
210910	16263	Needle Bar Frame Stud with 202277
202277	16263	Needle Bar Frame Stud Oil Packing (wick)
200347AL	16263	Needle Bar Frame Stud Set Screw
200141F	16263	Needle Set Screw
244033		Presser Bar (hollow)
202335		Presser Bar 244033 with 200074F
207072	16264	Presser Bar Bushing (2)
200352C	16264	Presser Bar Bushing Set Screw (2)
202671		Presser Bar Lifter
200653C	16264	Presser Bar Lifter Hinge Screw
207963	16264	Presser Bar Lifting Releasing Lever Bracket
2009 7 5F		Presser Bar Lifting Releasing Lever Bracket Guide Screw
206608	14466	Presser Bar Lifting Releasing Lever Bracket Spring
237820	14466	Presser Bar Position Guide
202338	14466	Presser Bar Position Guide Lever with 200086F
200086F	14465	Presser Bar Position Guide Lever Pinch Screw
200352C	14466	Presser Bar Position Guide Set Screw
240172	16267	Presser Bar Spring (flat)
210949	14466	Presser Bar Spring Bracket with 200086C
200086C	14465	Presser Bar Spring Bracket Pinch Screw
200538C	14466	Presser Bar Spring Regulating Screw
200948F	16267	Presser Bar Spring Support Screw
229288	14466	Presser Foot, 46 needle hole, in gauges from 3/16 to 3/8 in., in steps of 1/32 inch
229289	14466	Presser Foot, 46 needle hole, in gauges from 13/32 to 3/4 in., in steps of 1/32 inch
200074F	14483	

No.	Plate	Name
223881	14483	
202399	16263	A ANALYSICARDAN REPORT AND A PARTICLE THE REPORT OF AN ANTICARDING AND
202277	16263	
202400	16263	1 8
202423	16263	· · · · · · · · · · · · · · · · · · ·
200363AL	16263	ACT I DEPENDENT AND A SUCCESSION AND A S
202401	16264	1
200132E	16264	· · · · · · · · · · · · · · · · · · ·
223702	16266	
200159F	16266	
234047	14483	
200368X	14483	
248217	16280	
		223702, 223703, 223706, 237174, two each 200309E,
		204271, 223438, 223704, three 201572X and four
		244048
244048	16280	
236060	16280	
223703	16280	
236005	16600	
200309E	14468	
223704	14468	0
204271	14468	the state of the state state state state and the state state and the state st
223438	16578	
201224B	16578	
201572X	10886	
223706	$16578 \\ 16218$	
200978X 237174	16578	
241360	16266	Thread Controller Spring Thread Controller Spring Stop
200132E	16266	Thread Controller Spring Stop
200132E 201199F	16266	Thread Controller Spring Stop Screw Thread Controller Stud with 204925
201199F 200061C	16266	Thread Controller Stud with 204925
2000010	14468	Thread Controller Stud Set Screw
204925 201572X	10881	Thread Controller Thumb Nut
224028	14468	Thread Guide
210955	14468	Thread Guide (upper)
210954	14468	
200582X	13232	Thread Guide Screw (3)
240034	16289	
210956	14483	
200582X	13232	Thread Retainer Bracket Screw (2)
200366X	16289	
210993	14483	
223844	14483	
248287	14483	
210958	14483	
248288		Thread Retainer Stud Collar (wide)
200397X	14483	Thread Retainer Stud Set Screw
2003/122	11103	

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No.	Plate	Name
248289	16286	Thread Retainer (lower) (for two threads) complete, Nos. 210956, 210958, 210993, 223844, 248287 and 248288
248286	14458	Throat Plate, 46 needle hole, for needle sizes 16 and 18, in gauges from 3/16 to 3/8 in., in steps of 1/32 inch, for 211786
248292	16268	Throat Plate, 46 needle hole, for needle sizes 16 and 18, in gauges from 3/8 to 5/8 in., in steps of 1/32 inch, for 221446
248294	17854	Throat Plate, 46 needle hole, for needle sizes 16 and 18, in gauges 23/32 and 3/4 in., for 211792
200161D	16268	Throat Plate Clamp Screw
203376	16268	Throat Plate Position Pin
691F	16268	Throat Plate Screw

ACCESSORIES

No.	Plate	Name
203470	17803	Bobbin (4)
224121	16644	Drip Pan, 20 in. long, with four $3/4$ in. wire nails
41400	17620	Machine Rest Pin (wood)
126 x 9		Needles, twelve, size 16
120342	17620	Oiler (copper plated) with 120343
120343	17620	Oiler Spout (3-1/2 in. long)
228476	16006	Screw Driver (Bobbin Case)
225498	17620	Screw Driver (7-1/4 in.long)
248304	17854	Knives (3)
225554	17620	Wrench

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

For 5/16 Inch Round Belt Drive

259428	16615	Brake (leather)
259429	16615	Brake Clamp
200113F		Brake Clamp Screw
225453		Frame with 202277 and 259660
225454	16615	Frame Hinge Pin
202277		Frame Oil Packing (wick)
259660		Frame Oil Well Washer
225455	16615	Frame Spring
225456		Frame Spring Plunger
225368	16615	
200380C	16615	Pulley Set Screw
225381	16615	Spindle
225444	16615	Stop Latch
200056E	16615	Stop Latch Screw
225458	16615	Stop Latch Thumb Lever
225459	16615	Stop Latch Thumb Lever Hinge Stud
225459	16615	Stop Latch Thumb Lever Joint Stud
202478	16615	Stop Latch Trip Lever
200299X	16615	Stop Latch Trip Lever Hinge Screw
225461	16615	Tension Bracket with 201499X
200082D	16615	Tension Bracket Screw
228026	16615	Tension Bracket Screw Washer
2102	16615	Tension Disc

ACCESSORIES

	No.	Plate	Name	
	13710	16615	Tension Spring	
2	201499X	16615	Tension Stud	
2	201572X	16615	Tension Stud Thumb Nut	
2	225462	16615	Bobbin Winder Tension Bracket complete, Nos. 13710, 201527X, 225461 and two 2102	
2	259430	16615	Bobbin Winder and Tension Bracket Base	
2	259431	16615	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225368, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428 to 259430, two each 225459 and wood screws 3/4 in., No. 12, R.H.B.	
	Note:	Bobbin Wind	er 259431 is furnished with this Machine unless Bobbin Winder 259462 is specified on order.	

KNEE LIFTER

228713	18580	Rock Lever with two 350231C
228707		Rock Lever Bracket with 200347AL and three wood
220101	10500	screws 7/8 in., No. 12
000700	10500	
228709	18580	Rock Lever Bracket 228707 with 228363, 228367,
		228386, 228455 and 228713
228370	18580	Rock Lever Extension with 200530C
350231C	18580	Rock Lever Extension Set Screw
228363	18580	Rock Lever Hinge Pin
228364		Rock Lever Knee Plate with 350231C
228388	18580	Rock Lever Knee Plate Arm
350231C	18580	Rock Lever Knee Plate Arm Set Screw
350231C	18580	Rock Lever Knee Plate Set Screw
228455	18580	Rock Lever Position Spring
228365	18580	Rock Lever Rod
200530C	18580	Rock Lever Rod Set Screw
228386	18580	Rock Lever Spring
228367	18580	Rock Lever Stop Stud
200347AL	18580	Rock Lever Stop Stud Set Screw
228710	18580	Knee Lifter Rock Lever complete, Nos. 228364,
		228365, 228370, 228388 and 228709

(Other Knee Lifter Parts are listed with parts of Machine Head)

ACCESSORIES

THREAD UNWINDER

(FOR THREE SPOOLS)

No.	Plate	Name		
228692	16257	Spool Pin		
201528X	16257			
228693	16257	1 La Martin Martin Contractor Contractor		
225259	16257			
225257	16257	Spool Rest (for two spools) (flat) with 201018C, two		
150203	16257			
225388		▲ · · · · · · · · · · · · · · · · · · ·		
200383C				
201018C	16257			
259658	16257			
225391	16257			
201696X	16257	Thread Guide Lock Nut		
225326	16257	Thread Guide Position Cup		
225324	16257	Thread Guide Rod with 208AL and 225322		
208AL	16257	Thread Guide Rod Screw		
225322	16257	Thread Guide Rod Washer		
259143 16257 T				
		201696X, 225257, 225259, 225324, 225326, 225388,		
		259658, three each 150203, 225391 and wood screws		
150203 225388 200383C 201018C 259658 225391 201696X 225326 225324 208AL 225322	16257 16257 16257 16257 16257 16257 16257 16257 16257 16257 16257	Spool Rest (for two spools) (flat) with 201018C, two each 201528X, 228692 and 228693 Spool Rest Cushion (felt) Spool Rest Rod Spool Rest Rod Set Screw Spool Rest Set Screw Spool Stand with 200383C Thread Guide Thread Guide Lock Nut Thread Guide Lock Nut Thread Guide Rod with 208AL and 225322 Thread Guide Rod Washer Thread Guide Rod Washer Thread Guide Rod Washer Thread Unwinder (for three spools) complete, Nos. 201696X, 225257, 225259, 225324, 225326, 225388,		

TREADLE COMPLETE

7/8 in., No.12

248300	16269	Treadle
232365	16269	Treadle Chain $(41-1/2 \text{ in. long})$ with two 202784 (2)
202784	16269	Treadle Chain Hook
17881	16269	Treadle Shaft
14369	16269	Treadle Stand
248301	16269	Treadle complete, Nos. 14369, 17881, 248300 and two
		wood screws $1-1/2$ in., No. 12

FITTINGS

FEED DOGS

No.	Plate	Name
211786	14458	Feed Dog, for 248285 and 248286
221446		Feed Dog, for 248292
211792		Feed Dog, for 248294

THROAT PLATES

248285	17854	
		15, in gauges from $3/16$ to $3/8$ in., in steps of $1/32$
		in., for 211786
248286	14458	Throat Plate, 46 needle hole, for needle sizes 16 and
		18, in gauges from $3/16$ to $3/8$ in., in steps of $1/32$
		in., for 211786
248292	16268	Throat Plate, 46 needle hole, for needle sizes 16 and
		18, in gauges from $3/8$ to $5/8$ in., in steps of $1/32$
		in., for 221446
248294	17854	Throat Plate, 46 needle hole, for needle sizes 16 and
		18, in gauges $11/16$, $23/32$ and $3/4$ in., for 211792

MISCELLANEOUS PARTS

USED IN CONJUNCTION WITH THREAD UNWINDER

60913	16257	Spool Weight with 60914
60914		Spool Weight Center Pin
225377	16257	Spool Wire (for small spools)
27739	16257	Thread Cone (wood)
225390	16257	Thread Cone Holder